

Grouting & Drypack

To facilitate this ambition of getting the quality right, these checks should take place:

- Has the steel frame been lined, levelled and approved?
- Ensure wedges (not shims) are removed from any base before grouting
- Mix all grouts mechanically using manufacturer's recommendations
- Use the gauge box / bucket for all cement / sand grouts
- Is there a minimum dimension under the base plate?
- Ensure manufacturers' water content is not exceeded
- Grout baseplates by shuttering tight along the two longer sides and then grouting from one end only. Ensure base is pre-wetted
- Is there a requirement for cubes (normally 50mm)?
- Drypack is generally 1:2 or 1:3 cement / sharp sand
- Ensure drypack should generally be rammed (used Kango if possible) into place to achieve its strength
- Ensure that only base concrete is at least 48 (preferably 72) hours old before drypacking above (e.g. underpinning etc).
- If temporary jacks are used to support structure, agree strength of drypack required before releasing load, or consider an epoxy grout

Our Quality vision:

We will get it right first time on all our projects by delivering exceptional customer service

